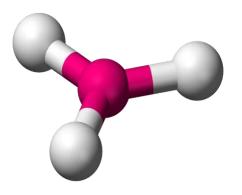
# **Borates**





**BY:- Dr. Priyanka** 

#### Introduction

- Borates are the name for a large number of boron- containing oxyanions. The term "borates" may also refer to tetrahedral boron anions, or more loosely to chemical compounds which contain borate anions.
- joined together via shared oxygen atoms and may be cyclic or linear in structure.

# Importance:

- stimulate plant growth
- inhibit bacteria and fungi
- increase crop yields
- **■** to remove stains
- increase its resistance to heat and chemicals
- to personal care products to prevent bacterial growth
- as flame retardants

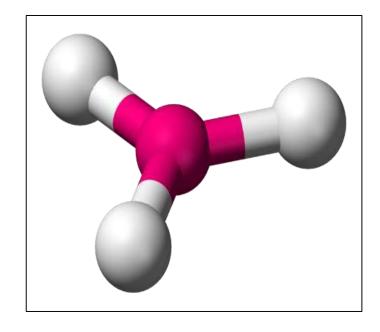
# Classification

Orthroborates
Metaborates
Triborates
Tertraborates
Pentaborates
r entaborates
Hexaborates

## **Orthoborate**

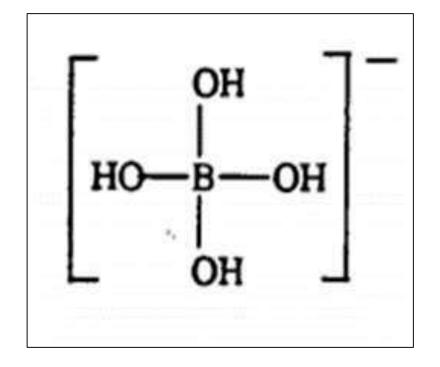
- The simplest borate anion
- $BO_3^{-3}$  is known in the solid state, example in  $Ca_3(BO_3)_3$
- trigonal planar structure
- Isoelectonic to CO<sub>3</sub>-2

for



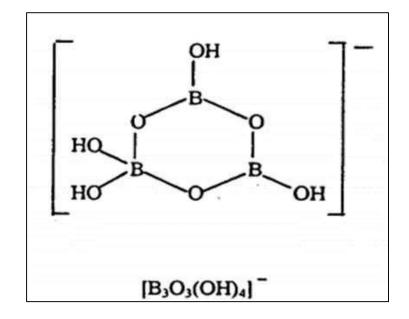
### Metaborate anion

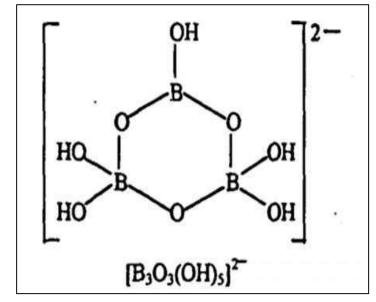
- Tetrahedral form
- When it is heated, boric acid loses water to form various condensed boric acids, such as cyclic metaboric acid



### **Triborate anion**

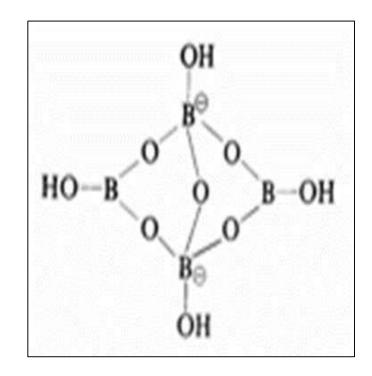
- ► the triborate anion is a six-member BO ring (referred to as a boroxyl ring)
- triborate B3O5-7, found in CaAlB3O7 (johachidolite)





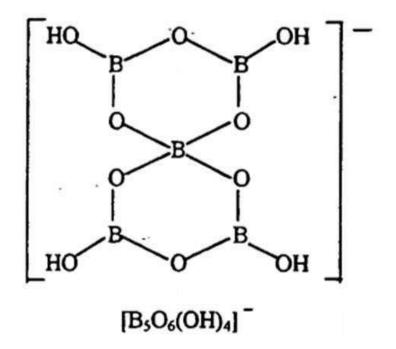
#### **Tetraborate anion**

- the tetraborate anion is a bridged eightmember B-O ring
- The tetraborate anion (tetramer) includes two tetrahedral and two trigonal boron atoms symmetrically assembled in cyclic structure
- sodium tetraborate,  $Na_2[B_4O_5(OH)_4]\cdot 8H_2O$ , which is commonly called borax, formula is often written as  $Na_2B_4O_7\cdot 10H_2O$



## Pentaborate anion

consists of two six-member B-O rings sharing a common boron atom.

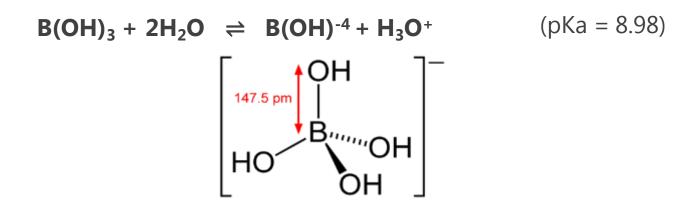


## Hexaborate anion

consists of three B-O rings that share three boron atoms and one oxygen atom.

#### **Boric acid:**

- Boric acid is a weak proton donor (pKa ~ 9) in the sense of Brønsted acid, but is a Lewis acid, i.e., it can accept an electron pair
- Boric acid does not dissociate in aqueous solution, but is acidic due to its interaction with water molecules, forming tetrahydroxyborate
- Acidic, its reaction with OH− from water, forming the tetrahydroxyborate complex (B(OH)<sup>-4</sup>), proton left by the water autoprotolysis



# **Polymeric ions:**

Under acid conditions boric acid undergoes condensation reactions to form polymeric oxyanions:

$$4B(OH)_4^- + 2H^+ \rightleftharpoons B_4O_5(OH)_4^{2-} + 7H_2O$$

#### **Borate esters:**

- organic compounds of the type B(OR)3 where R is alkyl or aryl
- prepared by condensation reaction of boric acid and the alcohol:

$$B(OH)_3 + 3 ROH \rightarrow B(OR)_3 + 3 H_2O$$

- Borate esters are volatile and can be purified by distillation
- alkyl borates burn with a characteristic green flame

- ► Trimethyl borate B(OCH3)3 is a popular borate ester used in organic synthesis
- borate esters are prepared from alkylation of trimethyl borate:

ArMgBr + B(OCH<sub>3</sub>)<sub>3</sub> 
$$\rightarrow$$
 MgBrOCH<sub>3</sub> + ArB(OCH<sub>3</sub>)<sub>2</sub>  
ArB(OCH<sub>3</sub>)<sub>2</sub> + 2 H<sub>2</sub>O  $\rightarrow$  ArB(OH)<sub>2</sub> + 2 HOCH<sub>3</sub>

■ These esters hydrolyze to boronic acids, which are used in Suzuki couplings

# Suzuki couplings

■ The Suzuki reaction is an organic reaction, classified as a coupling reaction, where the coupling partners are a **boronic acid** and an **organohalide** catalyzed by a **palladium** complex.

$$\overbrace{\mathbf{R}_{1} - \mathbf{BY}_{2}}^{\text{organoboron species}} + \overbrace{\mathbf{R}_{2} - \mathbf{X}}^{\text{halide}} \xrightarrow[\mathbf{Base}]{\mathbf{Pd}} \mathbf{R}_{1} - \mathbf{R}_{2}$$

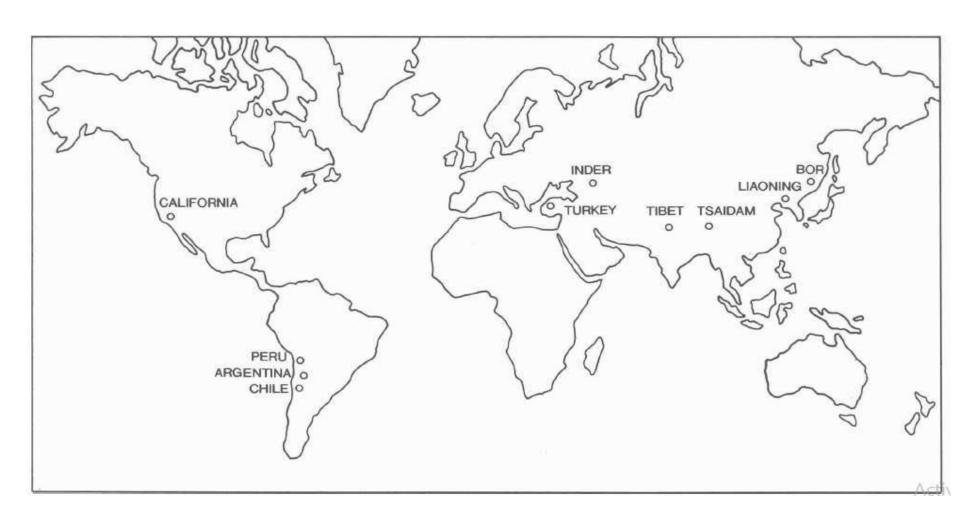
$$B(OH)_2 + Br$$

$$2 \text{ eq } K_2CO_3 \text{ aq.}$$

$$3 \text{ mol-} \% \text{ Pd}(PPh_3)_4$$

$$benzene,  $\Delta$$$

# **Natural Occurance:**



#### **Ulexite:**

- (NaCaB<sub>5</sub>O<sub>6</sub>(OH)<sub>4.</sub>8H<sub>2</sub>O) (hydrated sodium calcium borate hydroxide)
- sometimes known as TV rock
- is usually found as evaporite deposits along with borax
- occurs in the form of white, rounded crystalline masses or as closely packed fibrous crystals
- The isolated borate poly anion  $[B_5O_9]^{-3}$  has five boron atoms, therefore placing ulexite in the **pentaborate** group.
- Widely used on basis of optical properties.



#### Colemanite



- ► (CaB<sub>3</sub>O<sub>4</sub>(OH)<sub>3</sub>.H<sub>2</sub>O) secondary mineral that forms by alteration of borax and ulexite
- It has many industrial uses, like the manufacturing of heat resistant glass.
- deposits in parts of Turkey, the United States (particularly Death Valley, Argentina, and Kazakhastan, as well as other parts of the globe